

Work Order ID 56830

March 10, 2010 3:50:02 PM



Page 1

Item ID: D3436-9

Accept

Revision ID:

Item Name: Pad

Start Date: 10/03/2010 Start Qty: 12.00

Required Date: 17/03/2010 Req'd Qty: 12.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: *14*Date: *10/3/10* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3436

Rev A

100



Small Fab

Small Fab

0.00

Small Fab

Memo

Cut & Punch as per Dwg D3195

0.00

110



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

120



Packaging

Packaging

Identify as per dwg & Stock Location: *56*

0.00

Memo

0.00

9/5/03/11 *(12)**(412)**10-3-12* *SL (rat)*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56830

March 10, 2010 3:50:02 PM



Page 2

Item ID: D3436-9

Revision ID:

Item Name: Pad

Start Date: 10/03/2010 Start Qty: 12.00

Required Date: 17/03/2010 Req'd Qty: 12.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/10 [Signature]

MLF

10-3-12

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NOTE: Date & initial all entries

Picklist Print

March 10, 2010 3:50:06 PM

Page 1

Work Order ID: 56830

Parent Item: D3436-9

Parent Item Name: Pad


Comments: IPP A ☐ 05.05.11 ☐ New issue ☐ KJ/JLM ☐

Start Date: 10/03/2010

Required Date: 17/03/2010

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3195 		Manufactured	No			100	sf	113.7948	0.4584			
60 Durometer Neoprene Rubber 1/8" thick												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

113.7948

42122

113.7948

9/3/10/03/11

0.4584

9

W/O:		WORK ORDER CHANGES					
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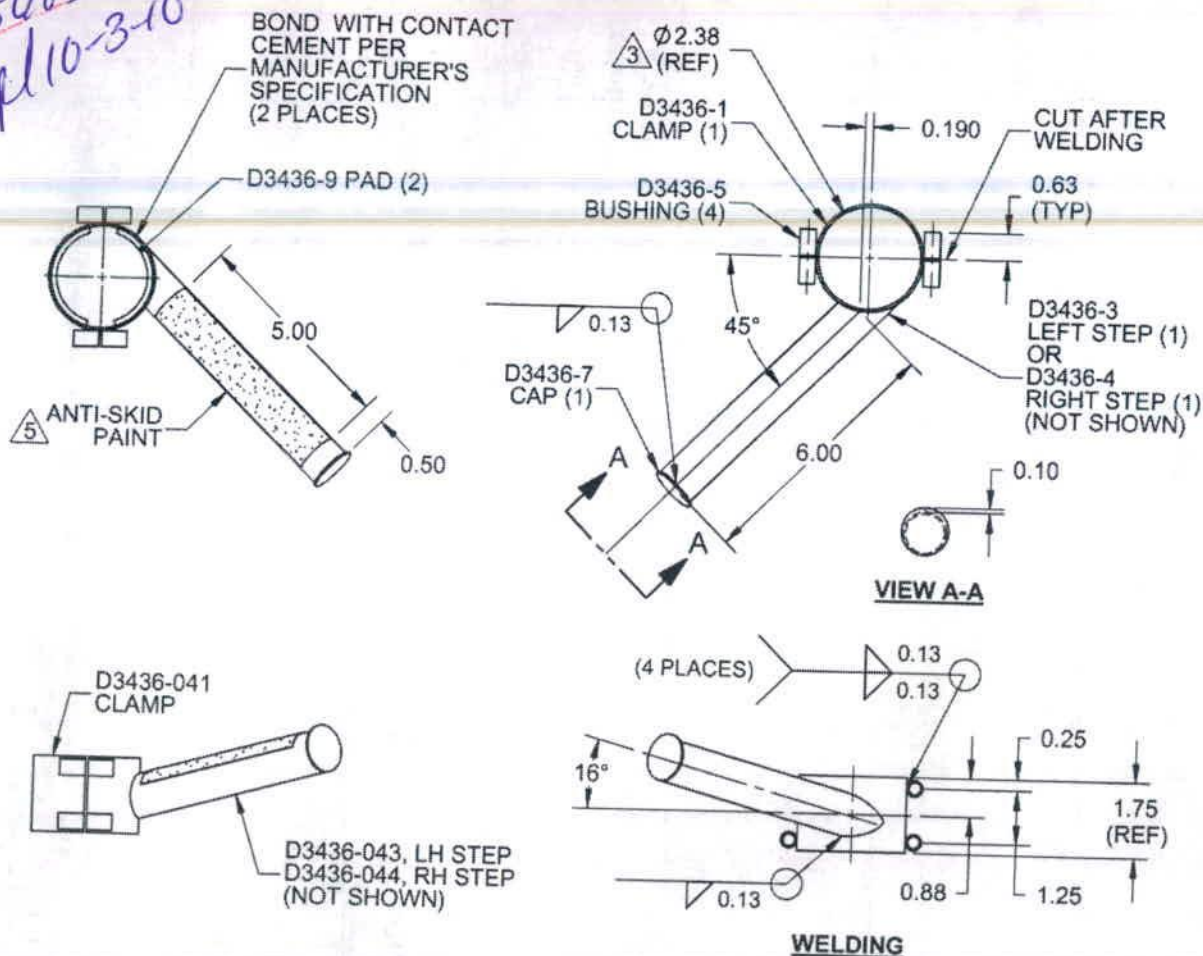
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DART

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO CHANGE
WITHOUT NOTICE
WORK COPY
NO. 3683.0
110-3-10

DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3436
DATE 05.04.28	TITLE MAINTENANCE STEP	REV. A SHEET 1 OF 4
A	05.04.28	SCALE 1:4
		NEW ISSUE

**NOTES:**

- 1) POSITION PARTS AS PER JIGS DT8772 AND DT8773
- 2) WELD PER DART QSI 004
- 3) FILLET BOTH TOP AND BOTTOM EDGES OF CLAMP ALONG 2.38 I.D. SECTION TO 0.03 RADIUS TO PREVENT SCORING AND SCRATCHING OF SKID CROSS TUBE
- 4) FINISH: POWDER COAT WHITE GLOSS (4.3.5.2) PER DART QSI 005 4.3
- 5) APPLY BLACK ANTI-SKID PAINT AS SHOWN PER DART QSI 005 4.4
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES

RELEASED05.05.27 *[Signature]*

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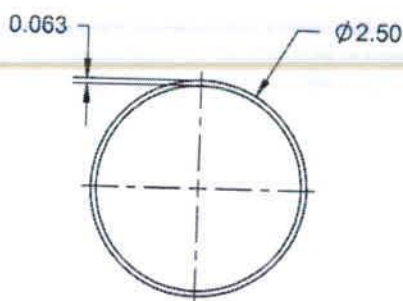
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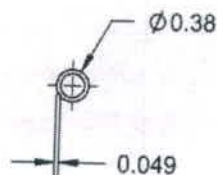
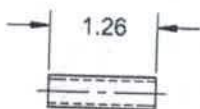
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CHECKED #	APPROVED #	DRAWING NO. D3436	REV. A
DATE 05.04.28	TITLE MAINTENANCE STEP		SHEET 2 OF 4 SCALE 1:2

W/O 5480



D3436-1 CLAMP

- 1) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T2500W063)



D3436-5 BUSHING

- 2) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T0375W049)

RELEASED

05-05-27

D3436-1/-5, GENERAL NOTES:

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

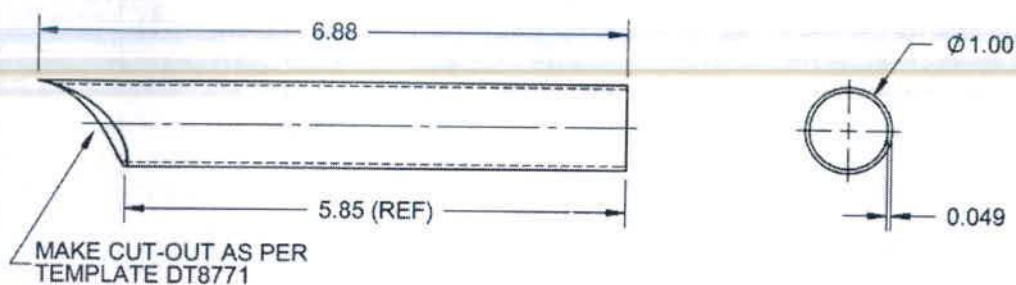
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wlo 56830

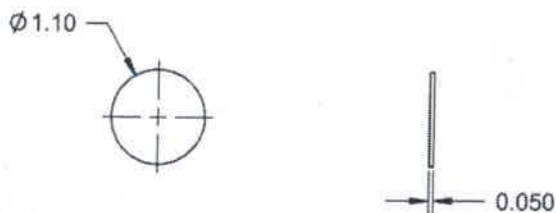
DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3436	REV. A
DATE 05.04.28		TITLE MAINTENANCE STEP	SHEET 3 OF 4 SCALE 1:2



D3436-3 LEFT STEP

(D3436-4 RIGHT STEP - OPPOSITE, NOT SHOWN)

- 1) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T1000W049)



D3436-7 CAP

- 2) MATERIAL: AISI 4130N STEEL SHEET PER MIL-S-18729, AMS6350 OR AMS 6351 (REF. DART SPEC. M4130N-S050)

D3436-3/-7, GENERAL NOTES:

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED

05-05-27 #

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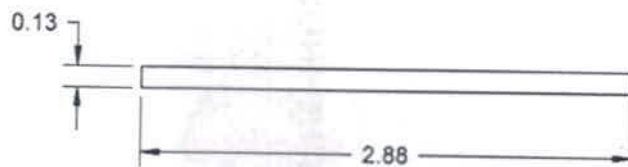
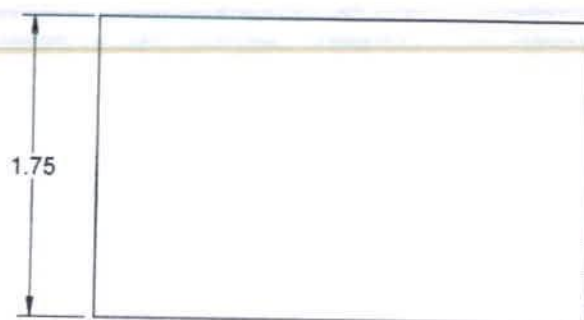
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DATE 05.04.28		TITLE MAINTENANCE STEP	SHEET 4 OF 4 SCALE 1:1

W/054830



RELEASED
05.05.27 H

D3436-9 PAD

NOTES:

- 1) MATERIAL: 60 DUROMETER NEOPRENE SHEET, 1/8" THICK
(REF. DART SPEC. M-NEO60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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